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SUPERPLASTIC



SELECTION TABLES





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LINK-SEAL®



Core hole mm	Carrier pipe OD mm		selected seal		Art.-No.			
	from	to	elements	Type LS	LINK-SEAL® C	LINK-SEAL® BC	LINK-SEAL® S 316	LINK-SEAL® BS 316
50	10	18	4	275	2-025-00010	2-025-00301	2-025-00140	2-025-00341
80	40	48	8	275	2-025-00010	2-025-00301	2-025-00140	2-025-00341
	48	53	7	200	2-025-00001	2-025-00300	2-025-00139	2-025-00340
100	32	45	5	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
	48	57	6	315	2-025-00012	2-025-00303	2-025-00146	2-025-00343
	55	64	6	300	2-025-00002	2-025-00302	2-025-00141	2-025-00342
	62	68	6	265	2-025-00017	2-025-00309	2-025-00186	2-025-00349
	68	75	9	200	2-025-00001	2-025-00300	2-025-00139	2-025-00340
125	42	61	5	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	58	74	7	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
	73	82	8	315	2-025-00012	2-025-00303	2-025-00146	2-025-00343
	80	89	8	300	2-025-00002	2-025-00302	2-025-00141	2-025-00342
	87	93	8	265	2-025-00017	2-025-00309	2-025-00186	2-025-00349
150	95	100	12	200	2-025-00001	2-025-00300	2-025-00139	2-025-00340
	53	67	5	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	58	76	5	410	2-025-00011	2-025-00060	2-025-00173	2-025-00066
	66	82	6	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	82	99	9	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
	105	114	7	310	2-025-00018	2-025-00310	2-025-00187	2-025-00359
	112	118	10	265	2-025-00017	2-025-00309	2-025-00186	2-025-00349
200	118	125	14	200	2-025-00001	2-025-00300	2-025-00139	2-025-00340
	103	117	7	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	103	124	7	410	2-025-00011	2-025-00060	2-025-00173	2-025-00066
	116	133	9	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	132	149	13	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
250	155	164	10	310	2-025-00018	2-025-00310	2-025-00187	2-025-00359
	134	154	8	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	153	163	9	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	158	177	7	400	2-025-00009	2-025-00305	2-025-00172	2-025-00345
	166	186	12	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	178	192	7	425	2-025-00005	2-025-00060	2-025-00174	2-025-00346
300	190	203	9	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344
	157	173	7	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	184	204	10	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	190	210	8	440	2-025-00015	2-025-00277	2-025-00176	2-025-00276
	208	226	12	410	2-025-00011	2-025-00060	2-025-00173	2-025-00066
	216	236	15	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	234	244	20	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
	240	253	11	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344
350	255	264	15	310	2-025-00018	2-025-00310	2-025-00187	2-025-00359
	182	210	8	650	2-025-00016	2-025-00279	2-025-00177	2-025-00278
	207	229	9	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	223	239	9	525	2-025-00013	2-025-00061	2-025-00148	2-025-00067
	234	254	12	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	253	267	14	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	253	274	14	410	2-025-00011	2-025-00060	2-025-00173	2-025-00066
	266	286	18	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
	276	293	11	425	2-025-00005	2-025-00306	2-025-00174	2-025-00346
	286	296	24	340	2-025-00004	2-025-00058	2-025-00143	2-025-00064
	294	303	13	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344
	307	314	18	310	2-025-00018	2-025-00310	2-025-00187	2-025-00359





LINK-SEAL®



KB mm	Mediumrohr AD mm		ausgewählte Dichtung		Artikel-Nr.			
	von	bis	Elemente	Type LS	LINK-SEAL® C	LINK-SEAL® BC	LINK-SEAL® S 316	LINK-SEAL® BS 316
Core hole mm	Carrier pipe OD mm		selected seal		Art.-No.			
	from	to	elements	Type LS	LINK-SEAL® C	LINK-SEAL® BC	LINK-SEAL® S 316	LINK-SEAL® BS 316
400	204	234	9	625	-	2-025-00260	-	2-025-00261
	234	255	9	650	2-025-00016	2-025-00279	2-025-00177	2-025-00278
	264	279	10	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	273	289	11	525	2-025-00013	2-025-00061	2-025-00148	2-025-00067
	284	304	14	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	292	310	11	440	2-025-00015	2-025-00277	2-025-00176	2-025-00276
	303	317	16	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	308	327	12	400	2-025-00009	2-025-00305	2-025-00172	2-025-00345
	326	341	12	425	2-025-00005	2-025-00306	2-025-00174	2-025-00346
	340	353	15	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344
450	235	256	7	700	-	2-025-00470	-	2-025-00471
	254	265	10	625	-	2-025-00260	-	2-025-00261
	266	286	7	615	2-025-00215	-	2-025-00185	-
	285	311	11	650	2-025-00016	2-025-00279	2-025-00177	2-025-00278
	307	329	12	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	327	339	12	525	2-025-00013	2-025-00061	2-025-00148	2-025-00067
	335	354	16	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	345	356	13	440	2-025-00015	2-025-00277	2-025-00176	2-025-00276
	355	367	19	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	358	377	14	400	2-025-00009	2-025-00305	2-025-00172	2-025-00345
	376	393	14	425	2-025-00005	2-025-00306	2-025-00174	2-025-00346
	375	386	24	360	2-025-00008	2-025-00059	2-025-00144	2-025-00065
390	403	17	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344	
500	285	306	8	700	-	2-025-00470	-	2-025-00471
	304	334	12	625	-	2-025-00260	-	2-025-00261
	335	359	12	650	2-025-00016	2-025-00279	2-025-00177	2-025-00278
	357	379	14	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	373	389	14	525	2-025-00013	2-025-00061	2-025-00148	2-025-00067
	385	400	18	575	2-025-00014	2-025-00062	2-025-00149	2-025-00068
	390	410	14	440	2-025-00015	2-025-00277	2-025-00176	2-025-00276
	408	427	15	400	2-025-00009	2-025-00305	2-025-00172	2-025-00345
	426	443	16	425	2-025-00005	2-025-00306	2-025-00174	2-025-00346
440	453	19	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344	
600	385	406	10	700	-	2-025-00470	-	2-025-00471
	404	434	15	625	-	2-025-00260	-	2-025-00261
	436	457	15	650	2-025-00016	2-025-00279	2-025-00177	2-025-00278
	457	479	17	500	2-025-00007	2-025-00308	2-025-00147	2-025-00348
	473	489	17	525	2-025-00013	2-025-00061	2-025-00148	2-025-00067
	490	503	17	440	2-025-00015	2-025-00277	2-025-00176	2-025-00276
	503	509	25	475	2-025-00006	2-025-00307	2-025-00145	2-025-00347
	508	527	19	400	2-025-00009	2-025-00305	2-025-00172	2-025-00345
	526	543	19	425	2-025-00005	2-025-00306	2-025-00174	2-025-00346
	540	553	23	325	2-025-00003	2-025-00304	2-025-00142	2-025-00344



LINK-SEAL® Drinking water



Core hole mm	Carrier pipe OD mm from - to		selected seal		Art.-No. LINK-SEAL® W
			elements	Type LS	
50	10	18	4	275	2-025-00511
80	40	48	8	275	2-025-00511
	48	53	7	200	2-025-00510
100	32	45	5	340	2-025-00515
	48	57	6	315	2-025-00513
	55	64	6	300	2-025-00512
	62	68	10	275	2-025-00511
	68	75	9	200	2-025-00510
125	42	61	5	360	2-025-00516
	58	74	7	340	2-025-00515
	73	82	8	315	2-025-00513
	80	89	8	300	2-025-00512
	87	90	13	275	2-025-00511
150	95	100	12	200	2-025-00510
	53	67	5	475	2-025-00521
	58	76	5	410	2-025-00518
	66	82	6	360	2-025-00516
	82	99	9	340	2-025-00515
200	105	114	10	300	2-025-00512
	118	125	14	200	2-025-00510
	103	117	7	475	2-025-00521
	108	124	7	410	2-025-00518
	116	133	9	360	2-025-00516
250	132	149	13	340	2-025-00515
	155	164	14	300	2-025-00512
	134	154	8	575	2-025-00524
	153	163	9	475	2-025-00521
	158	177	7	400	2-025-00517
	166	186	12	360	2-025-00516
300	178	192	7	425	2-025-00519
	190	203	9	325	2-025-00514
	206	212	18	300	2-025-00512
	157	173	7	500	2-025-00522
	184	204	10	575	2-025-00524
	190	210	8	440	2-025-00520
350	208	226	12	410	2-025-00518
	216	236	15	360	2-025-00516
	234	244	20	340	2-025-00515
	240	253	11	325	2-025-00514
	182	210	8	650	2-025-00526
	207	229	9	500	2-025-00522
350	223	239	9	525	2-025-00523
	234	254	12	575	2-025-00524
	253	267	14	475	2-025-00521
	258	274	14	410	2-025-00518
	266	286	18	360	2-025-00516
	258	274	10	400	2-025-00517
	276	292	11	425	2-025-00519
	286	296	24	340	2-025-00515
	294	303	13	325	2-025-00514

LINK-SEAL® Drinking water



Core hole mm	Carrier pipe OD mm		selected seal		Art.-No. LINK-SEAL® W
	from	to	elements	Type LS	
400	204	234	9	625	2-025-00525
	234	255	9	650	2-025-00526
	264	279	10	500	2-025-00522
	273	289	11	525	2-025-00523
	284	304	14	575	2-025-00524
	292	310	11	440	2-025-00520
	303	317	16	475	2-025-00521
	308	327	12	400	2-025-00517
	326	341	12	425	2-025-00519
	340	353	15	325	2-025-00514
450	254	265	10	625	2-025-00525
	285	311	11	650	2-025-00526
	307	329	12	500	2-025-00522
	327	339	12	525	2-025-00523
	335	354	16	575	2-025-00524
	345	356	13	440	2-025-00520
	355	367	19	475	2-025-00521
	358	377	14	400	2-025-00517
	376	392	14	425	2-025-00519
	375	386	24	360	2-025-00516
500	390	403	17	325	2-025-00514
	304	334	12	625	2-025-00525
	335	359	12	650	2-025-00526
	357	379	14	500	2-025-00522
	373	389	14	525	2-025-00523
	385	400	18	575	2-025-00524
	390	410	14	440	2-025-00520
	408	427	15	400	2-025-00517
600	426	442	16	425	2-025-00519
	440	453	19	325	2-025-00514
	404	434	15	625	2-025-00525
	436	457	15	650	2-025-00526
	457	479	17	500	2-025-00522
	473	489	17	525	2-025-00523
	490	503	17	440	2-025-00520
	503	509	25	475	2-025-00521
508	527	19	400	2-025-00517	
526	542	19	425	2-025-00519	
540	553	23	325	2-025-00514	

LINK-SEAL® KIT



Core hole mm	Carrier pipe OD mm from - to		LINK-SEAL® BC Art.-No.	LINK-SEAL® BS 316 Art.-No.
50	1	18	2-020-02000	2-020-02100
50	18	25	2-020-02058	2-020-02158
80	22	27	2-020-02001	2-020-02101
80	40	48	2-020-02002	2-020-02102
100	32	43	2-020-02053	2-020-02153
100	48	57	2-020-02003	2-020-02103
100	55	64	2-020-02004	2-020-02104
125	42	61	2-020-02005	2-020-02105
125	57	72	2-020-02006	2-020-02106
125	80	89	2-020-02054	2-020-02154
150	53	76	2-020-02007	2-020-02107
150	66	78	2-020-02008	2-020-02108
150	82	99	2-020-02009	2-020-02109
150	105	114	2-020-02010	2-020-02110
200	80	104	2-020-02031	2-020-02131
200	103	117	2-020-02011	2-020-02111
200	116	133	2-020-02012	2-020-02112
200	132	149	2-020-02013	2-020-02113
200	148	157	2-020-02014	2-020-02114
200	156	164	2-020-02022	2-020-02122
250	130	154	2-020-02015	2-020-02115
250	153	163	2-020-02016	2-020-02116
250	158	177	2-020-02017	2-020-02117
250	176	193	2-020-02040	2-020-02140
300	184	204	2-020-02019	2-020-02119
300	203	217	2-020-02020	2-020-02120
300	216	236	2-020-02021	2-020-02121
350	207	229	2-020-02060	2-020-02160
350	230	254	2-020-02061	2-020-02161
350	253	274	2-020-02062	2-020-02162
350	266	286	2-020-02063	2-020-02163

CaseX DSI® PA/PE



Carrier pipe OD mm		Type PA/PE	Skid height mm	Art.-No.
Ø min Ø max	25,0 32,0	0.75	12.5	3-001-02400
		0.75	25	3-001-01002
Ø min Ø max	32,0 40,0	1	13	3-001-01004
		1	25	3-001-01006
Ø min Ø max	42,0 48,3	1.25	11	3-001-01008
Ø min Ø max	48,0 54,0	1.5	14.5	3-001-01012
Ø min Ø max	60,0 67,0	2	16	3-001-01016
		2	25	3-001-01017
		2	55	3-001-01085
Ø min Ø max	88,9 96,0	3	16	3-001-01024
		3	25	3-001-01025
		3	48	3-001-01027
		3	70	3-001-01101
Ø min Ø max	106,6 120,0	4	16	3-001-01028
		4	25	3-001-01029
		4	38	3-001-01030
		4	55	3-001-01031
		4	90	3-001-01033
Ø min Ø max	160,0 178,0	6	16	3-001-01036
		6	25	3-001-01037
		6	36	3-001-01038
		6	55	3-001-01040
Ø min Ø max	193,7 210,0	7	36	3-001-01112
		7	75	3-001-01114
		7	90	3-001-01115
Ø min Ø max	221,0 239,0	8	36	3-001-01045
		8	55 *	3-001-01046
Ø min Ø max	244,5 260,0	9	16	3-001-01120
		9	55	3-001-01123
Ø min Ø max	276,0 295,0	10	25	3-001-01050
		10	36	3-001-01051
Ø min Ø max	298,5 315,0	11	25	3-001-01131
		11	55	3-001-01133
Ø min Ø max	326,0 336,0	12	16	3-001-01055

*Plug in skids
With galvanized bolts/nuts. Stainless steel bolts/nuts available on request.

CaseX DSI® AZ/AC



Carrier pipe OD mm		Number of segments per Ring	
from	to	AZ/AC 1	AZ/AC 2
98	130	3	
130	172	4	
173	202	5	
203	230		3
234	268	1	3
269	310		4
302	350	1	4
350	385		5

Recommended distance between rings 1 to 3 m depending on carrier pipe.

Skid height	AZ/AC 1	AZ/AC 2
	Art.-No.	Art.-No.
16	3-002-00085	3-002-00090
25	3-002-00086	3-002-00091
36	3-002-00087	3-002-00092
55	3-002-00088	3-002-00093
75	3-002-00089	3-002-00094
90	3-002-00083	3-002-00095
110	3-002-00097	3-002-00096

With galvanized bolts/nuts. Stainless steel bolts/nuts available on request.

CaseX DSI® GKO-mk



Carrier pipe OD mm		Number of segments per ring
from	to	
160	180	4
181	230	5
231	280	6
281*	330*	7
331*	380*	8
381*	430*	9

* for carrier pipes OD ≥ 281 mm only suitable for plastic pipes

Individual segments incl. tensioning wedge

Skid height	Art.-No.
25	3-002-04101
36	3-002-04102
50	3-002-04103
65	3-002-04104
75	3-002-04105
90	3-002-04106
110	3-002-04107
125	3-002-04108

CaseX DSI® MA



Carrier pipe OD mm		Number of segments per ring	
from	to	MA 1	MA 2
402	- 420	4	
420*	- 426*	4	
426*	- 432*	4	
450	- 485	4	1
485*	- 494*	4	1
500	- 530	5	
530*	- 544*	5	
548	- 599	5	1
600	- 653	6	
654	- 699	6	1
700	- 749	7	
750	- 799	7	1
800	- 849	8	
850	- 899	8	1
900	- 949	9	
950	- 994	9	1
995	- 1044	10	
1045	- 1097	10	1
1098	- 1149	11	
1150	- 1199	11	1
1200	- 1249	12	

* Please contact our in-house sales team.
Recommended distance between rings 1,5 to 2 m depending on pipe weight and size.

Skid height	MA 1	MA 2
	Art.-No.	Art.-No.
25	3-002-00050	3-002-00055
36	3-002-00051	3-002-00056
50	3-002-00053	3-002-00057
65	3-002-00064	3-002-00063
75	3-002-00054	3-002-00058

With galvanized bolts/nuts.
Stainless steel bolts/nuts available on request.

CaseX DSI® GKO-gl



Carrier pipe OD mm		Number of segments per ring	
from	to	1/1	1/2 GKO-gs
400	440	3	1
441	490	4	
491	540	4	1
541	625	5	
626	659	5	1
660	749	6	
750	854	7	
855	959	8	
960	1067	9	
1068	1199	10	
1200	1330	11	
1331	1440	12	
1441	1540	13	
1541	1660	14	
1661	1800	15	
1801	1910	16	
1911	2042	17	
2043	2150	18	
2151	2270	19	
2271	2400	20	
2401	2500	21	

Skid height	1/1	1/2 GKO-gs
	Art.-No.	Art.-No.
36	3-002-02200	3-003-03200
50	3-002-02201	3-003-03201
65	3-002-02202	3-003-03202
75	3-002-02203	3-003-03203
90	3-002-02204	3-003-03204
110	3-002-02205	3-003-03205
125	3-002-02206	3-003-03206

Recommended distance between rings 1 to 3 m depending on pipe weight and size.

CaseX DSI® GKO-gs



Carrier pipe OD mm		Number of segments per ring	
from	to	1/1	1/2
400	440	3	1
441	490	4	
491	540	4	1
541	625	5	
626	659	5	1
660	749	6	
750	854	7	
855	959	8	
960	1067	9	
1068	1199	10	
1200	1330	11	
1331	1440	12	
1441	1540	13	
1541	1660	14	
1661	1800	15	
1801	1910	16	
1911	2042	17	
2043	2150	18	
2151	2270	19	
2271	2400	20	
2401	2500	21	

Skid height	1/1	1/2
	Art.-No.	Art.-No.
36	3-003-03207	3-003-03200
50	3-003-03208	3-003-03201
65	3-003-03209	3-003-03202
75	3-003-03210	3-003-03203
90	3-003-03211	3-003-03204
110	3-003-03212	3-003-03205
125	3-003-03213	3-003-03206

Recommended distance between rings 1 to 3 m depending on pipe weight and size.

CaseX RANGER II®



Number of segments	CaseX Ranger II® S ø in mm	CaseX Ranger II® M ø in mm	CaseX Ranger II® L ø in mm
4	62 - 83	138 - 188	400-494
5	77 - 104	172 - 235	495-625
6	92 - 125	207 - 282	600-750
7	107 - 145	241 - 329	700-890
8	123 - 166	276 - 376	800-1000
9	138 - 187	310 - 423	900-1140
10	153 - 205	344 - 470	1000-1290
11	169 - 228	379 - 517	
12	184 - 249	413 - 564	